



## OIL FILTER COOLER INSTALLATION INSTRUCTIONS

<u>PART #</u>	<u>FINISH</u>	<u>MODEL</u>
#2000	CHROME	'00 - '16 SOFTAIL MODELS
#2001	CHROME	'99 - '16 DYNA MODELS W/CHARCOAL CANISTER
#2002	CHROME	'99 - '16 TOURING MODELS, FL BAGGERS
#2003	CHROME	'99 - '16 DYNA MODELS W/O CHARCOAL CANISTER
#2004	CHROME	'85 - '99 FXR, FLT TOURING MODELS
#2005	BLACK	'00 - '16 SOFTAIL MODELS
#2006	BLACK	'99 - '16 DYNA MODELS W/CHARCOAL CANISTER
#2007	BLACK	'99 - '16 TOURING MODELS, FL BAGGERS
#2008	BLACK	'99 - '16 DYNA MODELS W/O CHARCOAL CANISTER
#2009	BLACK	'85 - '99 FXR, FLT TOURING MODELS
#2020	REPLACEMENT OIL FILTER #'S: 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009	

### IMPORTANT NOTICE

This installation should be done by an experienced mechanic who has access to a factory service manual and all required tools.

### CAUTION

Incorrect installation can cause engine damage not covered under warranty. Failure to install components correctly can cause engine seizure. Engine seizure may result in serious injury to motorcycle, operator, passenger, and/or others.

### CAUTION

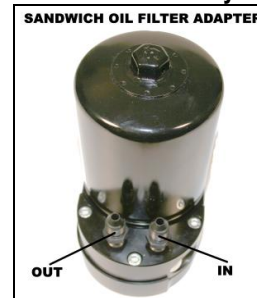
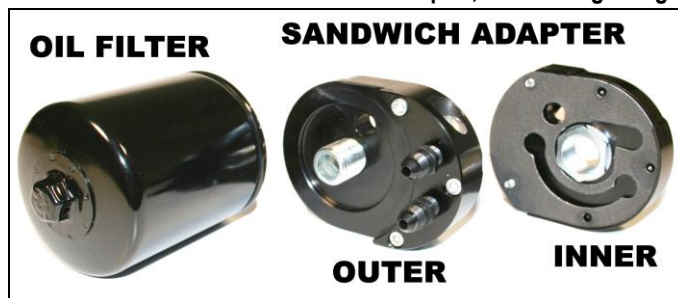
Read instructions in their entirety before attempting installation. Failure to follow instructions may result with engine oil starvation, oil leaks, and product failure. Always re-torque fasteners after first heat cycle and at every oil change.

### IMPORTANT NOTICE

**\*CHECK CLEARANCES FROM FILTER HOUSING TO REAR OF FRONT FENDER, THE FILTER HOUSING MUST CLEAR WHEN FRONT END IS FULLY COMPRESSED. SOME SOFTAIL & BAGGER MODELS MAY REQUIRE EXTRA CLEARANCE. MINOR MODIFICATION MAY BE NECESSARY TO FRONT FENDER ALIGNMENT, FRONT FENDER MOUNTING HOLES OR COOLER HOUSING BRACKET TO ASSURE PROPER CLEARANCE.**

\*The use of a high volume oil pump will result in cleaner cooler oil because of the increased volume through the filter cooler

1. See Figure 1 to verify all Feuling components and the proper mounting bracket for your model
2. Wash, clean and inspect all new Feuling hardware, including - off-set sandwich oil filter adapter, filter cooler housing and oil lines, use compressed air to blow dry the oil lines, fittings, threads and bolt holes. Use a tap and die if needed to clean threads. (On installation use lubrication on all fasteners and fittings)
3. Refer to the proper service manual for your model motorcycle & engine, for removal of engine oil and spin-on oil filter. Dispose of these items properly.
4. Clean engine case oil filter spigot and sealing surface thoroughly.
5. Install the clean off set oil filter sandwich adapter; both O-ring and gasket need to be assembled dry.



**\*NOTE OUT & IN**

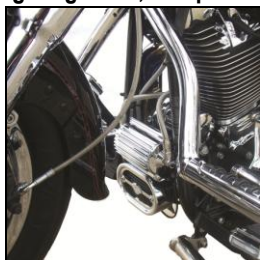
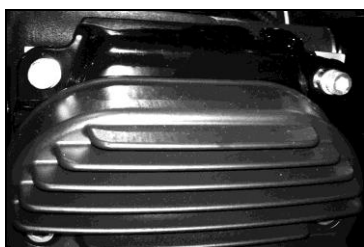
6. First install the inside half of the off-set oil filter adapter, O-ring side towards engine case filter mount. We recommend using a dab loctite on the 1" lock nut. (See figure 2) It is recommended to mock up the sandwich adapter before torquing nuts and bolts to obtain desired orientation and proper clearance to engine case and frame rails.



7. Install the fittings and oil lines onto the outer half of sandwich adapter torque fittings to proper specs using thread sealant on the 1/8 NPT threads and engine oil on the -4 AN oil line fittings.
8. Complete installation of sandwich adapter, including the inner gasket. Finger tight the allen head bolts in an alternating sequence on both sides before final torque. Re-Torque the allen head bolts after the first heat cycle after installation and during every oil change.
9. **OIL LINE ROUTING** The sandwich oil filter adapter has an IN and an OUT. The fitting on the front side of the motorcycle is the OUT and the rear fitting is the IN. (See figure 3)
10. The filter cooler has an IN and OUT, the IN end cap has the larger hole and the OUT end cap has a smaller more restrictive hole. We recommend mounting the filter cooler so the IN is on the right side of the motorcycle and the OUT is facing to the left. If facing the housing the IN is on the left and the OUT is on the right. (See figures 5)
11. Soak the new Feuling oil filter element in a tub and fill the new K&N spin on filter with your preferred engine oil. This process should take approx. 15 – 20 min.

## **12. MOUNTING INSTRUCTIONS: \*CHECK CLEARANCE OF FILTER HOUSING TO FRONT FENDER**

**Softail Models** – Mount filter cooler to supplied bracket using supplied washers and lock nuts. Remove stock 1/4" voltage regulator bracket bolts, mount Feuling filter cooler using supplied bolts to voltage regulator location. We recommend using loctite on the supplied 1/4" bolts. If more clearance is desired between the filter housing and frame rails install spacers or washers behind bracket to get desired location. Minor modification to bracket may be required to clear voltage regulator and or frame rails. Check clearance between filter housing and front fender with front end fully compressed. Bracket may need minor modification for filter cooler to clear fender. Some Softail models are equipped with a plastic wire cover on the top side of the voltage regulator, this plastic cover may need to be removed or modified.



**Dyna Models** – Remove bottom front engine mount bolt, place bracket into position then finger tighten the bottom bolt to the bracket. Remove top engine mount bolt rotate bracket into position (the bracket will simulate a T) then finger tighten top bolt. Torque engine mount bolts to factory specs, we recommend using loctite on bolt threads. Mount filter cooler to bracket using the supplied washers and lock nuts.



**TOURING Models, FL, FLHT, FLHR, FLTR –'85-'08 Models** use supplied bracket and hardware. Remove stock nuts on voltage regulator, lift up stock regulator bracket, place Feuling filter cooler with bracket onto the stock studs, place stock regulator bracket over Feuling bracket and into position then tighten nuts. We recommend using loctite on the studs & nuts. (See Fig 9, 10) Check clearance between filter housing and front fender with front end fully compressed.



**Baggers '09-'16 models** allow installation directly to the cross member without using the supplied bracket this mounting method with give more clearance between the fender and the housing. This mounting procedure may require you to drill 2 holes for the mounting bolts. Check clearance between filter housing and front fender with front end fully compressed.



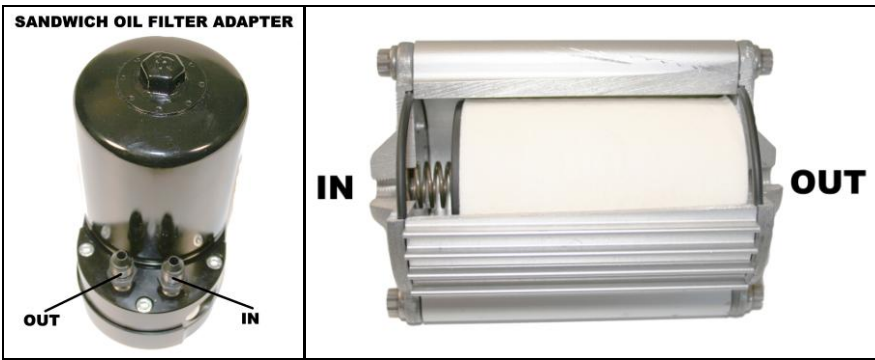
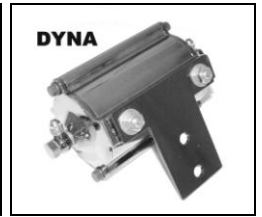
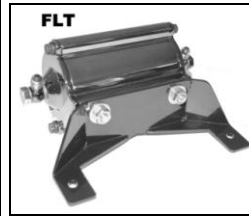
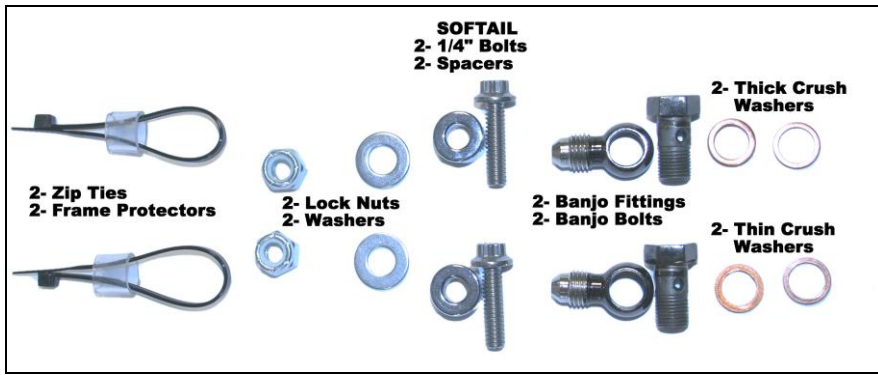
13. Install the oil soaked Feuling filter element into the filter cooler housing, check O-rings and spring for proper fitment. Apply lube to the 12 point fasteners, threads and underhead flanges, before installing.
14. Install the new K&N spin on filter; use a socket on the filter nut to tighten filter. Apply engine oil to O-ring before installing.
15. Install banjo fittings, washers and bolts into filter cooler housing. If the oil line interferes with the housing end cap use the thicker copper washer - place the thick crush washer on the inside (housing side). Place the thinner crush washer on the outside (against the head of the banjo bolt). Use lubrication on all threads and underhead flanges. (See figure 4)
16. Route oil lines from the sandwich oil filter adapter to the filter cooler. Lube fittings with engine oil before finger tightening. See torque chart for torque specs. Route oil lines to the left frame rail and away from the exhaust pipes. Use the supplied zip ties with the clear plastic frame protectors to fasten the oil lines to the frame rail. (See Fig. 11)
17. **Oil Line Routing:** The OUT of the sandwich adapter (front or left) routes to the IN of the filter cooler (large hole end cap w/spring). The OUT of the filter cooler (small hole end cap w/ black washer) routes to the IN of the sandwich adapter (rear or right). (See figures 3, 5, 6)

**\*RE TORQUE ALL FASTENERS AFTER FIRST HEAT CYCLE AND AT EVERY OIL CHANGE**

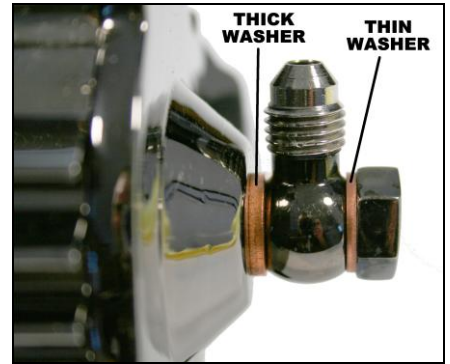
<b>TORQUE VALUES w/LUBED threads</b>	
-4 AN Aluminum Fittings =	100 – 105 Inch / LBS
-4 AN Steel Fittings =	135 – 190 Inch / LBS
10-24 allen head Bolts =	32 - 35 Inch/ LBS
6 mm 12 point bolts =	150 – 165 inch/ lbs
5/16"-18 nuts =	16 – 18 FT./lbs

\*Fitting mating surfaces and threads should be lubricated with your preferred engine oil prior to assembly.

\*Avoid over tightening as this can cause deformation to the AN 37 degree fitting seats and or sealing surfaces causing permanent damage.



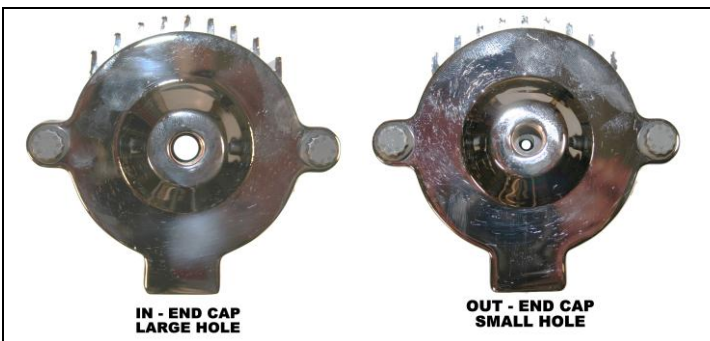
(Figure 3)



(Figure 4)

\*Oil leaves the sandwich adapter from the 'OUT' then feeds 'IN' the cooler housing & exits cooler housing 'OUT' and returns back to the adapter 'IN' port

If oil line fitting interferes with end cap double up crush washers on inside to increase the clearance



(Figures 5)



line routing



line routing



line routing



line routing

**\*RE-TORQUE ALL FASTENERS AND FITTINGS AFTER FIRST HEAT CYCLE AND AT EVERY OIL CHANGE**

### **PARTS LIST**

#### **CHROME**

FILTER HOUSING, ASSEMBLY	2000-1
OFF-SET FILTER ADAPTER, ASSEMBLY	2000-2
BANJO FITTING QTY. 2	2000-3
BANJO BOLT QTY. 2	2000-4
1/8" NPT TO -4AN FITTING QTY. 2	2000-5
12 POINT ARP BOLT QTY.4	2000-6
K&N CHROME OIL FILTER	KN-171C

#### **BLACK**

FILTER HOUSING, ASSEMBLY	2005-1
OFF-SET FILTER ADAPTER, ASSEMBLE	2005-2
BANJO FITTING QTY. 2	2005-3
BANJO BOLT QTY. 2	2005-4
1/8" NPT TO -4AN FITTING QTY. 2	2005-5
12 POINT ARP BOLT QTY.4	2005-6
K&N BLACK OIL FILTER	KN-171B

SOFTAIL BRACKET	2000-7
DYNA BRACKET	2001-7
BAGGER, FL, FLHT, FLHR, FLTE BRACKET	2002-7
5/16 BOLTS QTY.2	2000-8
5/16 FLAT WASHERS QTY. 2	2000-9
5/16 LOCK NUTS QTY. 2	2000-10
SOFTAIL 3/8" SPACERS QTY. 2	2000-11
SOFTAIL 12 PT. 1 1/4 - 1/4" BOLTS QTY. 2	2000-12
COPPER CRUSH WASHER (THICK) QTY. 2	2000-13
COPPER CRUSH WASHER (THIN) QTY. 2	2000-14
BLACK PRESS ON WASHER, OUT END CAP	2000-15
O-RING, FILTER HOUSING END CAP QTY. 2	2000-16
SANDWICH ADAPTER GASKET	2000-17
SANDWICH ADAPTER O-RING	2000-18
BRAIDED LINES, STAINLESS 17" SOFTAIL, FLT	2000-19
BRAIDED LINES, STAINLESS 26" DYNA	2000-20
BRAIDED LINES, BLACK 17" SOFTAIL, FLT	2000-21
BRAIDED LINES, BLACK 26" DYNA	2000-22
10-24 X .600" QTY. 2	2000-23
10-24 X 1.00" QTY. 3	2000-24
REPLACEMENT FILTER COOLER ELEMENT	2020

#### **WARRANTY:**

**Feuling is not responsible for the fender making contact with the cooler housing or for damage occurred by installing the lines incorrectly**

All parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at FOP's option if the parts are returned to FOP by the purchaser within the (12) month warranty period. In the event warranty service is required, the original purchaser must notify FOP of the problem immediately. Some problems may be rectified by a telephone call and need no further action. A part that is suspect of being defective must not be replaced without prior authorization from FOP. If it is deemed necessary for FOP to make an evaluation to determine whether the part was defective, it must be packaged properly to avoid further damage, and be returned prepaid to FOP with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. After an evaluation has been made by FOP and the part was found to be defective, repair, replacement or refund will be granted.

#### **ADDITIONAL WARRANTY PROVISIONS:**

FOP shall have no obligation in the event an FOP part is modified by any other person or organization, or if another manufacturer's part is substituted for one provided by FOP. FOP shall have no obligation if an FOP part becomes defective in whole or in part as a result of improper installation, improper break-in or maintenance, improper use, abnormal operation, or any other misuse or mistreatment. FOP shall not be liable for any consequential or incidental damages resulting from the failure of an FOP part, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or any other breach of contract or duty between FOP and the customer. The installation of parts may void or otherwise adversely affect your factory warranty. In addition, such installation and use may violate certain federal, state and local laws, rules and ordinances as well as other laws when used on motor vehicles operated on public highways, especially in states where pollution laws may apply. Always check with federal, state, and local laws before modifying your motorcycle. It is the sole and exclusive responsibility of the user to determine the suitability of the product for his/her use, and the user shall assume all legal, personal injury risk and liability and all other obligations, duties and risks associated therewith. Our high performance parts, engines and motorcycles are intended for experienced riders only. Feuling Oil Pump Corporation reserves the right to change prices and/or discounts without notice and to bill at the prevailing prices at the time of shipments. The words Harley®, Harley-Davidson® and H-D® and all H-D® part numbers and model designations are used in reference only. Feuling Oil Pump Corporation is in no way associated with, or authorized by Harley-Davidson Motor Co®. To manufacture and sell any of the engine parts described in this instruction sheet.



## OIL FILTER COOLER – REPLACEMENT FILTER ELEMENT INSTALLATION INSTRUCTIONS

#2020

REPLACEMENT OIL FILTER #’S: 2000, 2001, 2002, 2003, 2005, 2006, 2007, 2008

### CAUTION

Incorrect installation can cause engine damage not covered under warranty. Failure to install components correctly can cause engine seizure. Engine seizure may result in serious injury to motorcycle, operator, passenger, and/or others.

### CAUTION

Read instructions in their entirety before attempting installation. Failure to follow instructions may result with engine oil starvation, oil leaks, and product failure. Always re-torque fasteners after first heat cycle and at every oil change.

### IMPORTANT NOTICE

\*Check clearances from filter housing to rear of front fender, the filter housing must clear when front end is fully compressed. Some softail models may require extra clearance. Minor bracket modification may be needed to clear the front fender and or voltage regulator.

1. Remove one end cap from the oil filter cooler
2. remove the used filter element – dispose of properly
3. Soak the new Feuling oil filter element in a tub with your preferred engine oil. This process should take approx. 15 – 20 min.
4. remove O-ring from the end cap and replace with the new supplied O-ring
5. Re-Torque Allen head bolts on both sides of the offset sandwich oil filter adapter
6. Install new filter element in housing. This filter element is directional. The filter end with the full black cap and center pressure relief valve installs to the spring side housing end cap. See diagram for proper installation.
7. Tighten end cap and torque bolts on both end caps.
8. Fill oil tank with proper amount of oil – see your owner’s manual.
9. After start up and first heat cycle re check torque on fasteners.

### TORQUE VALUES w/LUBED threads

-4 AN Aluminum Fittings = 100 – 105 Inch / LBS  
-4 AN Steel Fittings = 135 – 190 Inch / LBS  
10-24 allen head Bolts = 32 - 35 Inch/ LBS  
6 mm 12 point bolts = 150 – 165 inch/ lbs  
5/16"-18 nuts = 16 – 18 FT./lbs



### WARRANTY:

All parts are guaranteed to the original purchaser to be free of manufacturing defects in materials and workmanship for a period of twelve (12) months from the date of purchase. Merchandise that fails to conform to these conditions will be repaired or replaced at FOP’s option if the parts are returned to FOP by the purchaser within the (12) month warranty period. In the event warranty service is required, the original purchaser must notify FOP of the problem immediately. Some problems may be rectified by a telephone call and need no further action. A part that is suspect of being defective must not be replaced without prior authorization from FOP. If it is deemed necessary for FOP to make an evaluation to determine whether the part was defective, it must be packaged properly to avoid further damage, and be returned prepaid to FOP with a copy of the original invoice of purchase and a detailed letter outlining the nature of the problem, how the part was used and the circumstances at the time of failure. After an evaluation has been made by FOP and the part was found to be defective, repair, replacement or refund will be granted.