



FEULING

INSTALLATION INSTRUCTIONS FOR QUICK INSTALL ADJUSTABLE PUSHRODS

PART #'s 4095,
4096 & 4097



PART #4095



PART #4096



PART #4097

FEULING® Quick Install Adjustable pushrods are the strongest 'Quick' install pushrods on the market! The strength and rigidity of this quick install pushrod design is second only to heavy duty one piece pushrods. Our tube material starts out as 7/16" rod OD, gets turned down to 3/8" OD leaving 0.134" wall thickness and heavy duty 7/16" – 20 threads for the base and jam nut. The jam nut slides up the pushrod, the base then loosens up into the pushrod to allow quick install access.

Part #'s available as just pushrods #4096 or pushrod and tube kit #4097, kit's include set of 4 pushrods, individual length exhaust and intake, pushrods install WITHOUT the removal of rocker covers but require the short quick install tubes – see Feuling #4095 for tubes only or Feuling #4097 for pushrod + tube kit.

The chrome tubes/clips included in #4095 and kit #4097 are used conjunction with your factory inner/upper tubes, cups, springs and washers.

IMPORTANT NOTICE:

This installation should be done by an experienced mechanic who has access to a factory service manual and all required tools. Measure flywheel pinion shaft run out. Excessive pinion shaft run out will cause camplate and oil pump damage and or failure. Excessive pinion shaft run out will void manufacturer's warranty.

NOTE:

QUICK INSTALL pushrods can be adjusted 0.225" longer than stock to accommodate longer cylinder and smaller base circle camshafts.

CAUTION:

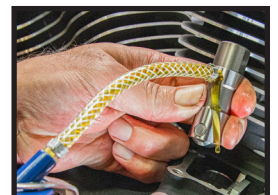
Incorrect installation can cause engine damage not covered under warranty. Failure to install components correctly can cause engine seizure. Engine seizure may result in serious injury to motorcycle, operator, passenger, and/or others. Removal of the rocker arms and or pushrods with the valve train loaded can damage rocker arms, push rods, bushings and or camplate. Rotate engine to TDC of compression stroke on the servicing cylinder.

WARRANTY NOTE:

Feuling offers an additional 12 month warranty for a total of 2 years if product is installed by a professional V-Twin installer, oil tank is dropped and cleaned at time of install and the WARRANTY REGISTRATION form is filled out – form can be found on www.Feulingparts.com.

Required Tools: (1) 3/8" open end wrench (2) 1/2" open end wrenches (1 being thin is advised).

1. Refer to the proper factory service manual for your model and year of engine, for removal of existing pushrods.
2. The Feuling® Quick install pushrods are designed to install without removing the rocker box covers or rocker arms etc. These pushrods do require quick install pushrod tubes. (See Feuling Part #4095).
3. Clean and inspect each new Feuling® pushrod including center oil hole.
4. Clean and inspect pushrod tubes. Remove any and all debris from the inside.
5. Feuling® Quick install pushrods are marked Intake & Exhaust. Shorter pushrods are Intake & the longer pushrods Exhaust.
6. Feuling® recommends using new O-rings and gaskets where applicable to prevent oil leaks.
7. Always pump up hydraulic lifters before installing them. Use an oil squirt can to fill the lifter with oil through the feed hole on the side of the lifter, push oil through the feed hole until the air bubbles are gone. If needed work the oil back and forth through the feed hole and pushrod seat with the squirt can. Light weight oil can be helpful.



- Assemble and adjust one cylinder at a time, the servicing cylinder needs to be on TDC of compression stroke so the cam lobes and lifters are at their lowest point.
- To collapse pushrods for installation screw the jam nut up towards the rocker end side of rod until it disengages from the threads. Screw the base up towards the same direction and it will disengage and slide up after the last thread. Now the pushrods are fully collapsed and ready for install.



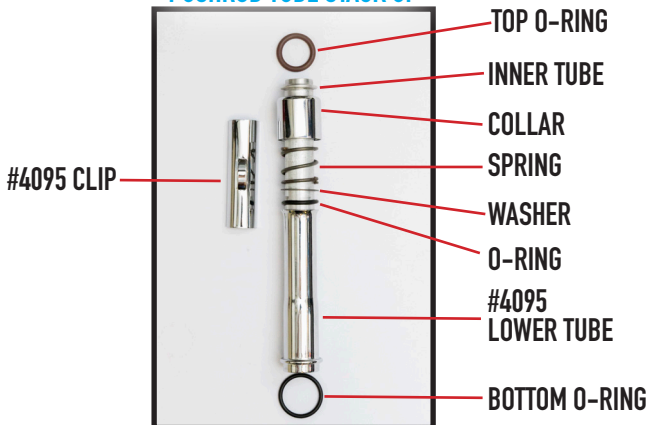
- Install pushrods into proper locations with the adjusting side of the pushrod down, towards the lifter. Pushrods are marked, separate length pushrods for Intake and Exhaust. NOTE: These pushrods do install with lifter blocks installed, pushrods need to be maneuvered around in order to fit into rocker arm and up over the lifter block.
- Slide the pushrods through the QUICK install tube covers and up into the rocker housing & into rocker arm and set the pushrod base on the seat of the lifter. We recommend filling the pushrods with oil then maneuver the pushrod up into the rocker arm seat. Pivot the pushrod and cover over the lifter block and hold the pushrod cover up out of the way as you let the pushrod base slide down and contact the top of the threads.

FIG. A - INTAKE: Install intake pushrod & tube from outside of engine and swing inward (**toward manifold**) after you insert the ball end up into the rocker arm socket.

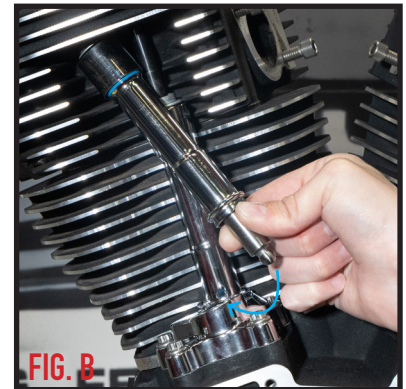
FIG. B - EXHAUST: Install exhaust pushrod & tube inside of the engine and swing outward (**toward exhaust port**) after you insert the ball end up into the rocker arm socket.



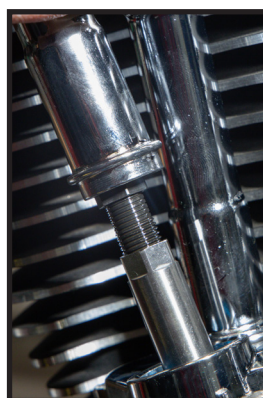
PUSHROD TUBE STACK UP



INTAKE INSTALL



EXHAUST INSTALL



Once pushrod is installed, thread lower base down onto rod.

Pull up on tube to compress spring to give you more working room.

Hold rod and pull down on lower base and rotate to adjust downward.

- Holding the pushrod body just below the cover begin to turn the base (**clockwise looking down**) and when it gets far enough out that it begins to seat in the lifter, stop and make sure the top is still seated in the rocker arm. Continue extending the base until there is no play in the pushrod, lifter or rocker (**zero lash**). The jam nut will still be up above the threads. Thread the jam nut down towards the base but don't tighten it.

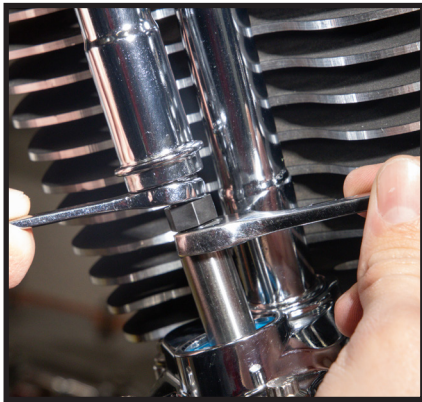


With lower base loosely into position on top of lifter.

Rotate the jam nut downward, pull up on tubes compressing spring to give you more working room.

Set jam nut into position allow room for lifter adjustment

- 13.** Place the 3/8" open end wrench on the flats near the top of the threads to keep the body of the pushrod from turning. Place a THIN 1/2" open end wrenches on the hex of the base and continue to extend the base to get the proper preload. Each full turn of the base is .050" (7/16 X 20 tpi) so for .100" preload its 2 full turns. Each flat of the hex is just over .008".



With lower base and jam nut in finger tight positions, thread base to zero lash then using a THIN 1/2" wrench and 3/8" wrench make the 2 turn adjustment to achieve 0.100" pre-load on lifter.

- 14.** We recommend starting from zero lash with a fully pumped up lifter and adjusting the pushrod longer crushing the lifter. We DO NOT recommend bottoming the lifter and adjusting backwards.
- 15.** Feuling® QUICK INSTALL pushrods have 20 threads per inch and 1 full turn equals .050" of adjustment. When adjusting Feuling Pushrods on Feuling lifters from zero lash, 2 turns will put .100" of crush on the lifter. The loose jam nut tightens to the bottom.
- 16.** Once the preload has been adjusted, screw the jam nut down against the base and using both 1/2" wrenches and a 3/8" wrench to hold the rod, tighten them against each other. (If you have a thin 1/2" wrench for the base it will work best) Don't try to over-tighten. If you start to round the corners on the jam nut you're trying to overtighten. Repeat the process on the other 3 locations. Be sure to let the lifters bleed down before rotating the engine or damage may occur. You'll know it's safe when you can spin the pushrod by hand.



Once 0.100" of pre-load is adjusted using the THIN 1/2" wrench on lower base, 3/8" wrench on rod and 1/2" wrench on jam nut torque jam nut into position without adjusting pushrod longer.



Example of assembled and adjusted pushrod.

- 17.** Allows lifters to bleed down prior to rotating engine. Once the pushrod spins using your finger tips, the lifters have bled down. Install tube retaining clips and repeat instructions for the next side.

FEULING® QUICK INSTALL Pushrods have 20 threads per inch

Distance per turn = .050" 2 Turns = 0.100"

CORRECT PUSHROD/LIFTER ADJUSTMENT REQUIRES STARTING WITH FULLY PUMPED UP LIFTERS!

TROUBLE SHOOTING NOISY VALVE-TRAIN

1. Lifter adjustment – Starting with a fully pumped up lifter, from zero lash put 0.90" – 0.100" of pre-load on Feuling® hydraulic lifters
2. Lifter to lifter bore clearance out of spec, Feuling® recommends a clearance of 0.001" – 0.0015" for proper oil psi at lifter
3. Pushrods flexing and hitting pushrod tubes – look for a shiny ring witness mark around pushrod normally seen up towards the cylinder head
4. Low oil pressure – inspect pressure relief valve in camplate, oil pump/camplate wear
5. Pushrod center oil hole plugged
6. Clearance for roller rocker arms on under side of rocker box covers
7. Steep ramped camshafts, valves closing so fast the valves bounce off valve seats – see Feuling® Beehive® valve springs
8. Excessive crankshaft runout
9. Gear drive camshafts, excessive gear drive backlash or excessive crankshaft runout
10. Rocker arms/bushings out of tolerance
11. Valve spring clearance to lower rocker box housing
12. Valve spring coil bind and or valve spring harmonics – match up valve spring open height with camshaft peak lift
13. Leaky/broken piston cooling jets



*** STANDARD 1 YEAR WARRANTY:**

- WARRANTY COVERS MANUFACTURE DEFECTS.
- DOES NOT COVER PARTS THAT HAVE FAILED DUE TO IMPROPER INSTALLATION, MAINTENANCE, EXCESSIVE CRANKSHAFT RUNOUT, OR MISUSE.
- DOES NOT COVER ANY CONSEQUENTIAL DAMAGE RESULTING FROM A FAILURE OF A FEULING PRODUCT.

*** OPTIONAL 2 YEAR WARRANTY:**

- ADDITIONAL YEAR WARRANTY IS ONLY AVAILABLE IF PARTS ARE INSTALLED BY A PROFESSIONAL INSTALLER.
- THE ONLINE WARRANTY FORM MUST BE COMPLETED BY THE DEALER PRIOR TO BIKE DELIVERY.
- OIL TANK MUST BE DROPPED & CLEANED.
- CRANKSHAFT RUNOUT MUST BE BELOW 0.005"

NOTE: FOR FULL WARRANTY INFORMATION VISIT WWW.FEULINGPARTS.COM/WARRANTY